

TIM14

Thermal Conductive Die Attach Adhesive

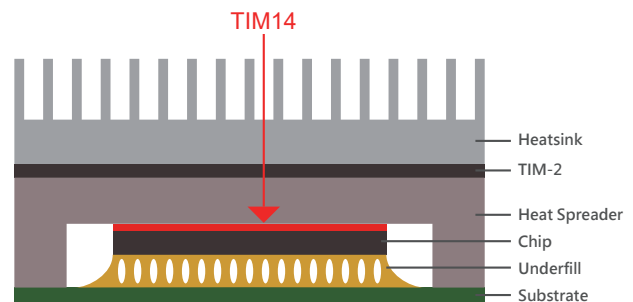
LiPOLY's TIM14 is a two-part compound silicone base thermal conductive adhesive gel. The high deformation properties perfectly fill small air gaps to eliminate tolerances. It's ideally suited for manual dispensing applicator and dispensing robot. Friendly design escape from high cost of cold-chain transportation and freeze preservation.

■ FEATURES

- / Excellent thermal conductivity 4.0 W/m*K
- / No freeze preservation required
- / Dispensable for serial manufacture
- / Adhesive for IC packaging design

■ TYPICAL APPLICATIONS

- / Designed to provide efficient thermal transfer for the cooling of chip packaging as TIM-1.



■ CONFIGURATIONS

- / Cartridges: 50ml

■ DISPENSING INSTRUCTIONS

Use the disposable plastic static mixing nozzles to mix parts A and B together to the desired ratio. Liquid gap fillers can be dispensed using an automatic dispensing machine or a manual dispensing tool that can be provided by LiPOLY upon request/purchase. The disposable plastic static mixing nozzles cannot be re-used.

■ STORAGE

Two-part liquid gap fillers should be stored in climate-controlled environments at or below 25°C. Keep liquid gap fillers away from direct sunlight and away from high-temperature environments.

■ PRESERVATION

It can be preserved for 24 months under the condition of unopened and under room temperature 25°C.

■ PRECAUTIONS

The two-part liquid gap filler may not cure properly if it comes into contact with certain substances, including amine, sulfur, organophosphorus compounds, and organotin compounds. Please avoid the following substances when handling: (N, P, S, Sn, Pb, Hg, Sb, Bi, As) Ensure a clean mixing container is used (e.g.: paper cup or plastic cup) before injecting the A and B parts into the mixing container. The plasticizer, wax from the cups, varnish or the epoxy from the oven may contaminate the A and B parts. You are reminded to pre-test the gap filler before using it.

■ PLEASE NOTE

It's recommended that the diameter of mixing tube outlet should be 3mm at least, which can solve the possible problem of poor fluidity caused by ambient temperature.

■ TYPICAL PROPERTIES

| PROPERTY | TIM14 | TEST METHOD | UNIT |
|-------------------------|---------------------------------|-------------|---------------------|
| Color | Gray (A part) White (B part) | Visual | - |
| Resin base | Silicone | - | - |
| Form | Grease | Visual | - |
| Viscosity A | 380 | ISO 3219 | Pa.s |
| Viscosity B | 380 | ISO 3219 | Pa.s |
| Density | 3.0 | ASTM D792 | g/cm ³ |
| Application temperature | -50~180 | - | °C |
| Working time | 24 @ RT | By LiPOLY | hrs |
| Cure conditions | 125°C / 90 mins | By LiPOLY | - |
| Volatile content | < 0.4 | 150°C x 24h | % |
| BLT | 27 | - | µm |
| Elongation | 110 | ASTM D412 | % |
| Adhesive strength | 3.5 | - | kgf/cm ² |
| ELECTRICAL | | | |
| Dielectric breakdown | 25 | ASTM D149 | KV/mm |
| Surface resistivity | >10 ¹³ | ASTM D257 | Ohm |
| Volume resistivity | >10 ¹³ | ASTM D257 | Ohm-m |
| THERMAL | | | |
| Thermal conductivity | 4.0 | ASTM D5470 | W/m*K |

Note: All specifications provided by LiPOLY are subject to change without notice. The test methods used by LiPOLY are based on the TIM Tester method and ASTM D5470 test method. These test methods are used as the definition standards for LiPOLY. Property values provided in this document are not for product specifications or guaranteed. This document does not guarantee the performance and quality required for the purchaser's specific purpose. The purchaser needs to evaluate and verify the safety before using the material. We strongly recommend the purchaser pre-test the product and verify the performance of the product under the purchaser's specific conditions. Liability and use of the product are the responsibility of the end user. LiPOLY makes no warranty as to the suitability, merchantability, or non-infringement of any LiPOLY material or product for any specific or general uses. LiPOLY shall not be liable for incidental or consequential damages of any kind. All LiPOLY products are sold in accordance with the LiPOLY Terms and Conditions in effect at the time of purchase and a copy of which will be furnished upon request. All rights reserved, including LiPOLY trademarks or registered trademarks of LiPOLY or its affiliates. Statements concerning possible or suggested uses made herein shall not be relied upon or be construed as a guaranty of patent infringement. Copyright 2022 LiPOLY.