

T-top91-s

High Thermal Conductive Gap Filler

LiPOLY T-top91-s offers outstanding thermal conductivity at 13.0 W/m*K and extremely low thermal resistance under minimal force.

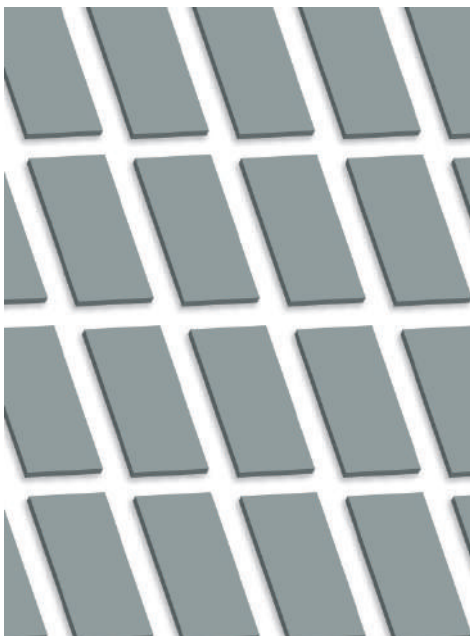
T-top91-s offers excellent compression, filling small air gaps on uneven surfaces, ensuring an efficient and consistent transfer of heat.

FEATURES

- / Thermal conductivity: 13.0 W/m*K
- / High compression rate
- / Extremely low thermal impedance

TYPICAL APPLICATION

- / Between CPU and heat sink
- / Between a component and heat sink
- / Flat-panel displays
- / Power supplies
- / High speed mass storage drives
- / Telecommunication hardware
- / 5G base station & infrastructure
- / EV electric vehicle



CONSTRUCTION

Series	Characteristics	Configurations
T-top91-s	Silicone compound with weak sticky surfaces.	Sheets form, Die-cuts parts

TYPICAL PROPERTIES

PROPERTY	T-top91-s	TEST METHOD	UNIT
Color	Gray Green	Visual	-
Surface tack 2-side/1-side	2	-	-
Thickness	Customized	ASTM D374	mm
Density	3.4	ASTM D792	g/cm ³
Hardness	65	ASTM D2240	Shore 000
TML	<0.1	By LiPOLY	%
Application temperature	-60~150	-	°C
ROHS & REACH	Compliant	-	-

COMPRESSION

Deflection @10 psi	11	ASTM D5470 modify	%
Deflection @20 psi	38	ASTM D5470 modify	%
Deflection @30 psi	59	ASTM D5470 modify	%
Deflection @40 psi	69	ASTM D5470 modify	%
Deflection @50 psi	76	ASTM D5470 modify	%

ELECTRICAL

Dielectric breakdown	8	ASTM D149	KV/mm
Surface resistivity	>10 ¹¹	ASTM D257	Ohm
Volume resistivity	>10 ¹⁰	ASTM D257	Ohm-m
Dielectric constant@10MHz D _k	9.9	ASTM D150	-
Dielectric constant@1GHz D _k	9.8	ASTM D150	-
Dielectric constant@1.8GHz D _k	11.4	ASTM D150	-
Dielectric factor@10MHz D _f	0.007	ASTM D150	-
Dielectric factor@1GHz D _f	0.004	ASTM D150	-
Dielectric factor@1.8GHz D _f	0.024	ASTM D150	-

THERMAL

Thermal conductivity	13.0	ASTM D5470	W/m*K
Thermal conductivity	8.0	ISO 22007-2	W/m*K
Thermal impedance@10psi	0.201	ASTM D5470	°C-in ² / W
Thermal impedance@20psi	0.159	ASTM D5470	°C-in ² / W
Thermal impedance@30psi	0.103	ASTM D5470	°C-in ² / W
Thermal impedance@40psi	0.084	ASTM D5470	°C-in ² / W
Thermal impedance@50psi	0.075	ASTM D5470	°C-in ² / W

■ THERMAL IMPEDANCE & COMPRESSION

Compression Force (psi)	Thermal Impedance (°C-in ² /W)			Compression (%)		
	1.0 mm	2.0 mm	3.0 mm	1.0 mm	2.0 mm	3.0 mm
10	0.201	0.355	0.418	11	17	23
20	0.159	0.290	0.283	38	40	64
30	0.103	0.169	0.183	59	64	79
40	0.084	0.141	0.156	69	73	82
50	0.075	0.118	0.126	76	75	85

Test method: ASTM D5470

■ RELIABILITY

Test Property	Compression Force (psi)	70°C				
		Initial	100 hrs	250 hrs	500 hrs	1000 hrs
Thermal Resistance	10	0.201	0.201	0.201	0.202	0.202
	30	0.103	0.103	0.104	0.103	0.104
	50	0.075	0.075	0.075	0.076	0.076

Test Property	Compression Force (psi)	150°C				
		Initial	100 hrs	250 hrs	500 hrs	1000 hrs
Thermal Resistance	10	0.201	0.201	0.202	0.202	0.202
	30	0.103	0.103	0.104	0.103	0.105
	50	0.075	0.075	0.076	0.077	0.077

Test Property	Compression Force (psi)	60°C / 90%RH				
		Initial	100 hrs	250 hrs	500 hrs	1000 hrs
Thermal Resistance	10	0.201	0.201	0.202	0.202	0.202
	30	0.103	0.103	0.104	0.103	0.104
	50	0.075	0.075	0.075	0.076	0.076

Test Property	Compression Force (psi)	-40°C (30min) ↔ +125°C (30min)					
		0 Cycles	100 Cycles	200 Cycles	300 Cycles	400 Cycles	500 Cycles
Thermal Resistance	10	0.201	0.202	0.202	0.203	0.203	0.203
	30	0.103	0.103	0.104	0.104	0.105	0.105
	50	0.075	0.075	0.075	0.076	0.075	0.076

Test Property	Compression Force (psi)	Ultra Low Temperature -60°C					
		Initial	100 hrs	200 hrs	300 hrs	400 hrs	500 hrs
Thermal Resistance	10	0.201	0.202	0.202	0.203	0.203	0.202
	30	0.103	0.103	0.103	0.104	0.104	0.104
	50	0.075	0.075	0.076	0.076	0.075	0.076

Test method: ASTM D5470 , Specimen thickness = 1.0mm , Unit: °C-in²/W

Note: All specifications provided by LiPOLY are subject to change without notice. The test methods used by LiPOLY are based on the TIM Tester method and ASTM D5470 test method. These test methods are used as the definition standards for LiPOLY. Property values provided in this document are not for product specifications or guaranteed. This document does not guarantee the performance and quality required for the purchaser's specific purpose. The purchaser needs to evaluate and verify the safety before using the material. We strongly recommend the purchaser pre-test the product and verify the performance of the product under the purchaser's specific conditions. Liability and use of the product are the responsibility of the end user. LiPOLY makes no warranty as to the suitability, merchantability, or non-infringement of any LiPOLY material or product for any specific or general uses. LiPOLY shall not be liable for incidental or consequential damages of any kind. All LiPOLY products are sold in accordance with the LiPOLY Terms and Conditions in effect at the time of purchase and a copy of which will be furnished upon request. All rights reserved, including LiPOLY trademarks or registered trademarks of LiPOLY or its affiliates. Statements concerning possible or suggested uses made herein shall not be relied upon or be construed as a guaranty of patent infringement. Copyright 2023 LiPOLY.